



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3205-00T
Job Sheet 173888



Part No: RBE350A93-3205-00T

Job Qty: 6 ea

Part Name: Tail Rotor Gear Box Input Flange Holding Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A93-3205-00T Rev 3C IPP Rev A 17.12.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/14/18	0.00	0.00	Start Up Waterjet		2c 18/03/22
100	Waterjet	6 pcs		4/14/18	0.00	0.60	Waterjet 2 OMAX		2c 18/03/22
110	QC	6 pcs		4/14/18	0.00	0.00	QC2 Waterjet-4		2c 18/03/22
120	Mori Seiki	6 pcs		4/16/18	0.00	1.50	MORI NV5000-2		3C-L-18-05-07
130	QC	6 pcs		4/16/18	0.00	0.00	QC2-2		3C-L-
140	QC	6 pcs		4/16/18	0.00	0.00	QC8		D.E 18-05-15
170	Outsource	6 pcs		4/28/18			Altech ATG001-VE	10	CT 18-5-30
180	Packaging	6 pcs		4/28/18	0.00	0.00	Packaging2		At 18/06/11
190	QC	6 pcs		4/28/18	0.00	0.00	QC6		25
200	Small Fab	6 pcs		4/28/18	0.00	0.50	Small Fab-8		MCC DAS
205	QC	6 pcs		4/28/18	0.00	0.00	QC5		38
206	Packaging	6 pcs		4/28/18	0.00	0.00	Packaging3-2		SP 18-07-12
210	QC21-FG	6 Ea		4/28/18	0.00	0.00	QC21		DAS 21

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 3C Prog Rev: 3C 2-Deburr if necessary

Descriptions: 120 - 1-Machine as per folio FB744 FOLIO REV: DWG REV: 2-Deburr 3-Engrave T/N

And / or S/N number as required Using Marktronic engraver as per DWG.

170 - Issue P/O to ATG: P0040044 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3205-00T Rev/ 3C

200 - Pick, bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	2.1000 sf (.35 ea)	90-Start up Operation	
AN315-5 R	Nut	18 Ea (3 ea)	200-Small Fab	5036473
AN5-7	Hex Head Cap Screw	18 Ea (3 ea)	200-Small Fab	5036478
NAS1149F0563P	Washer	18 Ea (3 ea)	200-Small Fab	5067901

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	2	42	0
200-Small Fab	AN315-5	18	0	0
	AN5-7	18	114	0
	NAS1149F0563P	18	149	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:10%;">Skid-tube</td><td style="width:10%;">☐</td> <td style="width:10%;">Cross tube</td><td style="width:10%;">☐</td> <td style="width:10%;">Water Jet</td><td style="width:10%;">☐</td> <td style="width:10%;">Engineering</td><td style="width:10%;">☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> <td>Prod. Eng. Coord.</td><td>☐</td> <td>Quality</td><td>☐</td> </tr> <tr> <td>Thermoforming</td><td>☐</td> <td>Finishing</td><td>☐</td> <td>Rec/Store/Packaging</td><td>☐</td> <td>Other</td><td>☐</td> </tr> <tr> <td>to Fab</td><td>☐</td> <td>Composite</td><td>☐</td> <td>Supplier</td><td>☐</td> <td></td><td></td> </tr> </table>						Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐	to Fab	☐	Composite	☐	Supplier	☐																																																																		
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-8200 Email: sales@dartaero.com www.dartaero.com DART AEROSPACE Container No: S054081 Part: RBE350A93 - 3205 - 00T Job No: 173888 Serial No/Batch: S054081 Revision: 3C Inspector:								Lead hand / Supervisor Approval Verification																																																																																																	
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Part Specifications

Specifications could not be found.

Plex 3/8/18 7:59 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
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Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
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LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
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				OTHER : _____			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040044**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040044
PO Date: 5/30/18
Due Date: 6/1/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173888	RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench -Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3205-00T Rev/ 3C	Firmed	6/1/18	8 pcs	0 pcs	8 pcs	\$4.50/pcs	\$36.00

Line Item Note ** Rush part - need back by Friday (6/1/18) **

2	173854	RBE350A93-3302-02-1	Handle -Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3302-02-1 Rev. 11 -Certificate of Conformity is required	Firmed	6/1/18	12 pcs	0 pcs	12 pcs	\$9.75/pcs	\$117.00
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Line Item Note ** Rush part - need back by Friday (6/1/18) **



Certificat de Conformité / Certificate of Compliance

(009853-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009853 - 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
08-Jun-2018		Aman			040044			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3205-00T Rev.	RBE350A93-3205-00T ANODIZE BLACK PER MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	8	8	0	0	0
2	RBE350A93-3302-02-1 Rev.	RBE350A93-3302-02-1 ANODIZE BLACK PER MIL-A-8625F TYPE 2 CLASS 2 WATER SEALENT	ANODIZE CH	12	12	0	0	0

8-06-11

38
9-89

DAS
38
9-89

08-06-11

Notes Additionnelles / Additional Notes

1. 1012

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Je
 Fco Dore

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.